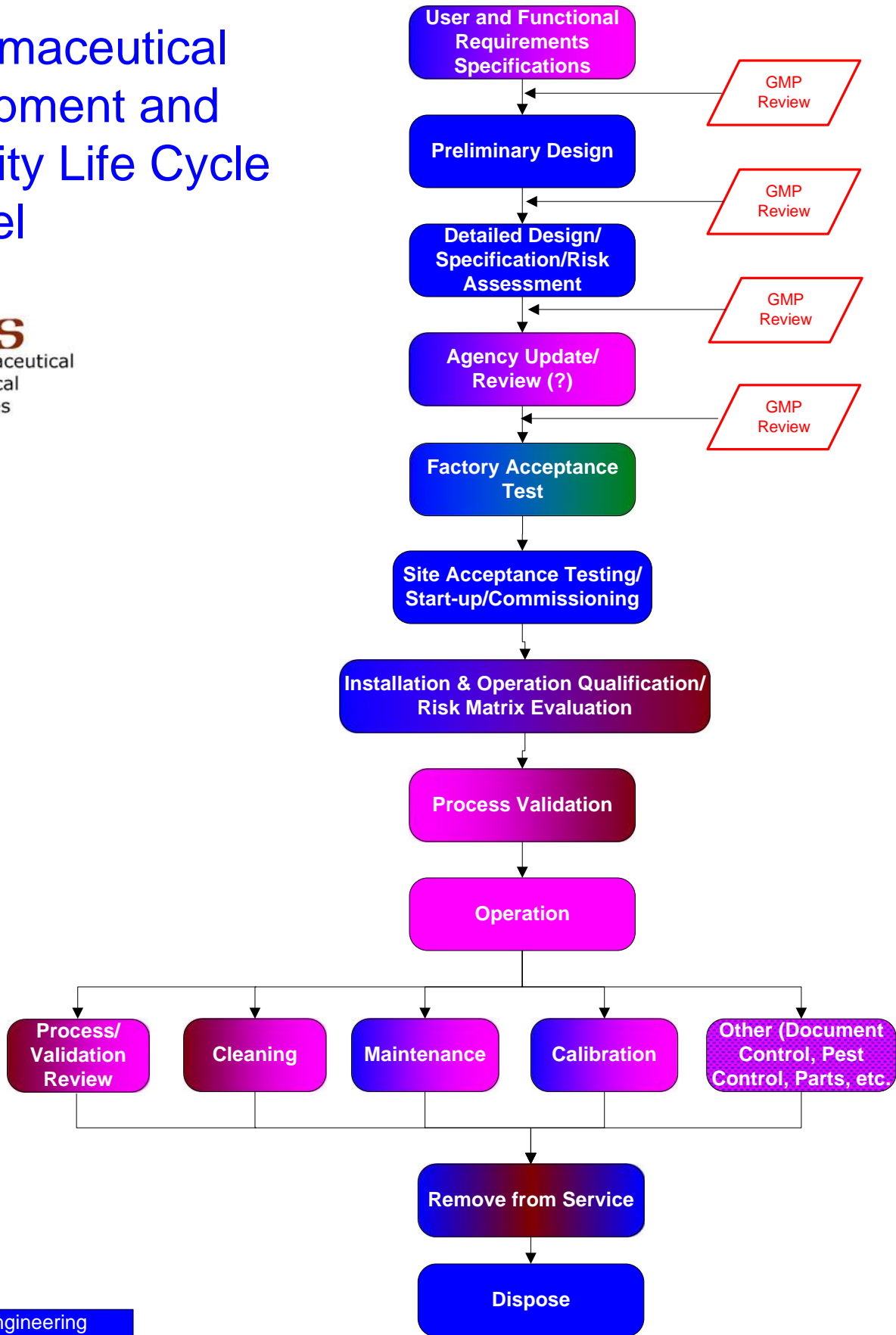


Pharmaceutical Equipment and Facility Life Cycle Model



Changes controlled by an increasingly rigid system

- Engineering
- Purchasing
- Validation/Quality
- Operations